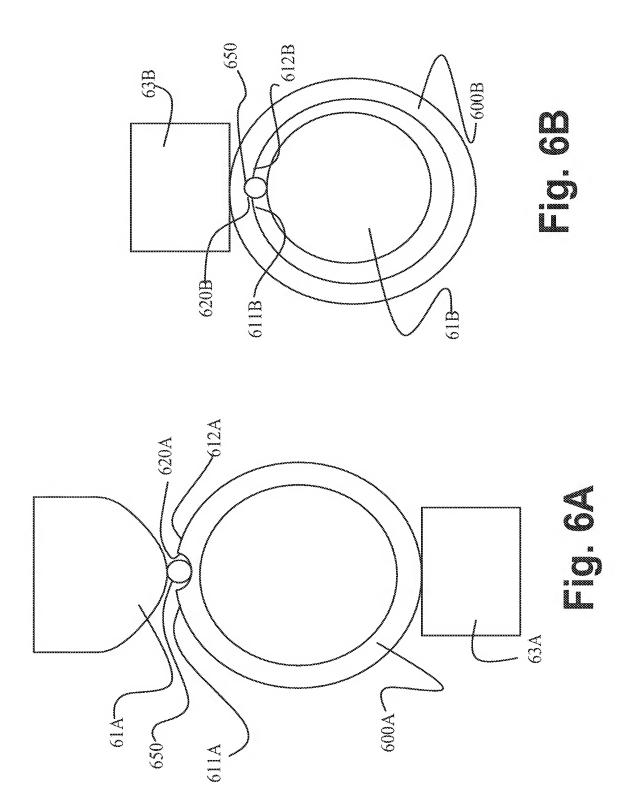


Fig. 4



SEM VIEW OF EXEMPLARY WELDED JUNCTION

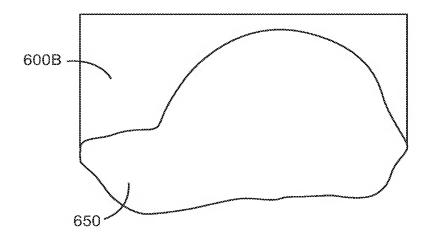


Fig. 6C

EXEMPLARY WELDING PROCESS: TIME vs. CURRENT

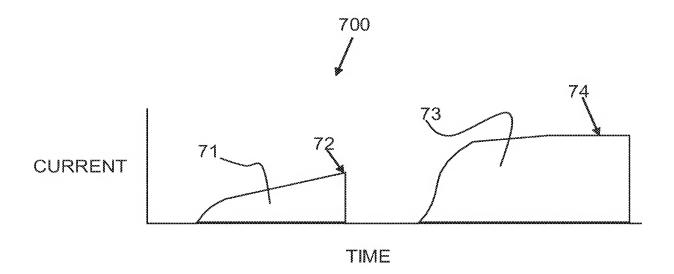


Fig. 7